

13485	Content	820	Content	Comparison
4	quality management system	/		/
4.1	general requirements	820.186	quality system record	related
4.2	document requirements	/		/
4.2.1	general			Different
4.2.2	quality manual			Different
4.2.3	MD file	820.181	device master record	similar
4.2.4	control of documents	820.40	document controls	similar
4.2.5	control of records	820.180	general requirements (records)	similar
5	mannagement responsibility	/		/
5.1	management commitment			Different
5.2	customer focus			Different
5.3	quality policy	820.20 a		
5.4	planning			Different
5.5	responsibility, authority and communication	/		/
5.5.1	responsibility and authority	820.20	management responsibility	similar
5.5.2	management representative	820.20		similar
5.5.3	internal communication			Different
5.6	management review	820.20		similar
6	resource management	820.20		similar
6.1	provision of resources			Different
6.2	human resources	820.25	personnel	similar
6.3	infrastructure	820.70 f, g		similar
6.4.1	work environment	820.70 c, d		similar
6.4.2	contamination control	820.70 e		similar
7	Product realization	/		/
7.1	planning of product realization	820.20 d		similar
7.2	customer-related processes	/		/
7.2.1	determination of requirements related to product			Different
7.2.2	review of requiements related to product			Different
7.2.3	communicaton			Different
7.3	Design and development	/		/
7.3.1	general	820.30	design controls	similar
7.3.2	planning	820.30 b		similar
7.3.3	inputs	820.30 c		similar
7.3.4	outputs	820.30 d		similar
7.3.5	review	820.30 e		similar
7.3.6	verification	820.30 f		similar
7.3.7	validation	820.30 g		similar
7.3.8	transfer	820.30 h		similar
7.3.9	control of changes	820.30 i		similar
7.3.10	files	820.30 j	design history file (DHF)	similar
		820.184	device history record (DHR)	similar
7.4	purchasing	820.50	purchasing controls	similar
7.4.1	purchasing process	820.50 a		similar
7.4.2	purchasing information	820.50 b		similar
7.4.3	verification of purchased product	820.8 b	receiving, in-process, and finished device acceptance	similar
7.5	production and service provision	/		
7.5.1	control of production and service provision	820.70 a	production and process controls - general	similar
7.5.2	cleaniness of product	820.70 e		related
7.5.3	installation activities	820.170	installation	similar
7.5.4	servicing activities	820.200	serviving	similar
7.5.5	particular requirements for sterile medical devices			Different
7.5.6	validation of processes for production and service provision	820.70 b	production and process changes	similar
		820.70 i	automated processes	similar
		820.75	process validation	similar
7.5.7	particular requirements for validation of processes for sterilization and sterile barrier systems	820.75	process validation	similar
7.5.8	identification	820.60	identification	similar
		820.86	acceptance status	similar
7.5.9	traceability	820.65		similar
7.5.10	customer property			Different
		820.130	device packaging	similar
7.5.11	preservation of product	820.140	handling	similar
		820.150	storage	similar
		820.160	distribution	similar
7.6	control of monitoring and measuring equipment	820.72	inspection, measuring, and test equipment	similar
8	Measurement, analysis and improvement	/		/
8.1	general	/		/
8.2	Monitoring and measurement	/		/
8.2.1	feedback			Different
8.2.2	complain handling	820.198	complaint files	similar
8.2.3	reporting to regulatory authorities	820.198		similar
8.2.4	internal audit	820.22	quality audit	similar
8.2.5	monitoring and measurement of processes			Different
8.2.6	monitoring and measurement of product	820.80 c, d, e	receiving, in-process, and finished device acceptance	similar
8.3	control of nonconforming product	820.9	nonconforming product	similar
8.3.1	control of nonconforming product-general	820.90 a		similar
	actions in response to nonconforming product detected before delivery	820.90 b		similar
8.3.3	actions in response to nonconforming product detected after delivery			Different
8.3.4	rework	820.90 b		similar
8.4	analysis of data	820.250	statistical techniques	related
8.5	Improvement	/		/
8.5.1	general			/
8.5.2	correctiv			similar
8.5.3	preventiv			similar
				Different
				Different



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